

Subject:	Clarification on metallic extensions and on withdrawal of special approvals and extensions
Proposals/Requests:	<p>Proposal No. 4/POWDERS WG/20–21.02.18 The Powders WG recommended that an approval should be withdrawn as soon as both RAL 9006 and RAL 9007 are banned.</p> <p>Proposal No. 5/POWDERS WG/20–21.02.18 The Powders WG proposed that a special approval granted for a single colour should be withdrawn as soon as this single colour is banned.</p>
QUALICOAT resolution:	<u>Resolution No. 14/TC 16.05.18</u>
Date of ratification:	22–23 November 2018
Date of application:	1 January 2019
Amendments to the Specifications:	Sections 4.1.4, 4.2.1.1, 4.2.1.2, 4.2.6

4.1.4 Basic colours to be tested for standard approvals and metallic extensions

4.1.4.1 Standards approvals

Classes 1, 1.5 and 2

The following colours shall be tested (independently of gloss category or appearance):

- white RAL 9010
- blue RAL 5010
- red RAL 3005

~~plus a metallic or metalized effect colour if an extension to metallic colours is requested (see Appendix A4)~~

Class 3

The following RAL colours shall be tested:

- Lightness category LIGHT
 - RAL 1015
 - RAL 7035
 - RAL 9010

~~plus a metallic or metalized effect colour if an extension to metallic colours is requested (see Appendix A4)~~

- Lightness category MEDIUM
 - RAL 5012
 - RAL 7040
 - RAL 8024

~~plus a metallic or metalized effect colour if an extension to metallic colours is requested (see Appendix A4)~~

- Lightness category DARK
 - RAL 7016
 - RAL 8019
 - RAL 9005

~~plus a metallic or metalized effect colour if an extension to metallic colours is requested (see Appendix A4)~~

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4.1.4.2 Metallic extensions <u>For all classes:</u> if a manufacturer wishes to have an approval extended for metallic colours, tests shall be carried out on RAL 9006.	
4.2.1.1 Renewal of class 1 and class 1.5 approvals [...] One metallic colour specified by QUALICOAT (RAL 9006 and RAL 9007 alternately) shall also be tested every year if an extension for metallic colours has been granted.	
4.2.1.2 Renewal of class 2 and class 3 approvals One metallic colour specified by QUALICOAT (RAL 9006 and RAL 9007 alternately) shall also be tested every year if an extension for metallic colours has been granted.	
4.2.6 Withdrawal of an approval or extension <u>Classes 1 and 1.5</u> An approval shall be withdrawn as soon as four non-metallic colours are banned. In applying this rule, suspended colours will not be considered. <u>Classes 2 and 3</u> An approval shall be withdrawn as soon as one of the following conditions is met: <ul style="list-style-type: none">• two RAL families are banned; or• four solid, i.e. non-metallic, colours belonging to at least two different RAL families are banned. <u>For all classes</u> <ul style="list-style-type: none">• An extension for metallic colours shall be withdrawn as soon as both RAL 9006 and RAL 9007 are banned.• A special approval valid for a single colour shall be withdrawn as soon as this single colour is banned. As soon as an approval is cancelled, the supplier shall stop using any reference to the approval when selling the coating material concerned.	