

16th Edition of the QUALICOAT Specifications – Update Sheet – SPEC-US11

Subject:	Various adjustments
Proposal/Request:	Several adjustments and minor corrections are requested/proposed by the General Licences and/or the Secretariat.
QUALICOAT Resolutions	Resolution No. 3/TC 14.05.20
Valid from:	1 July 2020
REFERENCE	CORRECTIONS
2.1 Appearance (last sentence)	The colour deviation (ISO 11664-4) from the certified RAL GL card shall not be greater than the limit prescribed in Appendix A8.
2.9. Resistance to humid atmospheres containing sulphur dioxide (first sentence)	ISO 3231 ISO 22479 (0,2 I SO2 - 24 cycles). A cross-cut incision with a width of 1 mm shall be made to cut the organic coating down to the metal.
Appendix A10 (row 8 – standard reference)	ISO 3231 ISO 22479
Appendix A12 – Colour tolerances after the weathering test for Class 2 organic coatings (last row, 1st column)	RAL 1038 removed (as in Class 1 table)

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